

Application No : 09/961,395  
Attorney Docket No.: 021123-0265258

### AMENDMENTS TO THE CLAIMS

The following listing of claims replaces all previous listings:

Claim 1. (Currently Amended) A process ~~Process~~ for the production of granular sodium percarbonate by fluid-bed spray granulation, the process comprising:

(a) ~~(1)~~ spraying

- (i) an aqueous sodium carbonate solution or sodium carbonate suspension,
- (ii) an aqueous hydrogen peroxide solution, and
- (iii) at least one stability-enhancing additive into a fluid bed containing sodium percarbonate particles; and

(b) ~~(2)~~ evaporating water at the same time at a temperature of from 40° C to 95° C, wherein the additive is

- (i) a magnesium compound in an amount of from 125-1000 ~~50 to 2,000~~ ppm  $Mg^{2+}$  and  
and/or
- (ii) ~~50 ppm to 2000 ppm of a chelate complexing agent selected from the group consisting of hydroxycarboxylic acids, aminocarboxylic acids, aminophosphonic acids, phosphonocarboxylic acids, hydroxyphosphonic acids, alkali metal salts thereof, ammonium salts thereof, and magnesium salts thereof, and~~
- (iii) waterglass having an  $SiO_2/Na_2O$  module of from 1 to 3 in an amount corresponding to 0.1 wt.% to 1 wt.%  $SiO_2$ ;

wherein the quantity of the magnesium compound and waterglass ~~the chelate complexing agent and the  $SiO_2$~~  are based on the sodium percarbonate to be produced, and wherein the additive does not contain a magnesium salt in combination with a condensed phosphate.

Claim 2. (Currently Amended) The process according to claim 1, wherein the magnesium compound is a magnesium sulfate, a magnesium acetate, or a magnesium salt of a chelate complexing agent, ~~in an amount of from 100 ppm to 1000 ppm  $Mg^{2+}$ .~~

Claim 3. (Previously presented) The process according to claim 1, wherein the magnesium compound is added to the aqueous hydrogen peroxide solution.

Claim 4. (Currently Amended) The process according to claim 20 ~~1~~,

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wherein the ~~additive comprises a~~ complexing agent ~~is~~ selected from the group consisting of nitrilotriacetic acid, iminodiacetic acid, ethylenediaminetetraacetic acid, iminodisuccinate, tartaric acid, gluconic acid, aminotri(methylene)phosphonic acid, ethylenediaminetetra(methylene)phosphonic acid, diethylenetriaminepenta(methylene)phosphonic acid, trimethylenetetra(methylene)phosphonic acid, tetramethylenetetra(methylene)phosphonic acid, pentamethylenetetra(methylene)phosphonic acid, hexamethylenetetra(methylene)phosphonic acid, 1-hydroxyethane-1,1-diphosphonic acid, sodium salts thereof, potassium salts thereof, and magnesium salts thereof.

Claim 5. (Currently Amended) The process according to claim 20 ~~4~~, wherein 100 ppm to 1000 ppm of the complexing agent is added to any one of the aqueous hydrogen peroxide solution, the aqueous sodium carbonate solution, or the sodium carbonate suspension.

Claim 6. (Cancelled).

Claim 7. (Currently Amended) The process according to claim 1, wherein the spraying comprises using a three-~~component~~ or four-component atomising nozzle with external mixing, the nozzle further comprising a central pipe with two or three jacketed pipes disposed around it, wherein the central pipe extends beyond the jacketed pipes by 2 to 10 times a radius of the central pipe.

Claim 8. (Currently Amended) Granular sodium percarbonate comprising

- (i) a grain structure obtainable by fluid-bed spray granulation,
- (ii) a magnesium compound in an amount of ~~125 ppm to 1000 ppm  $Mg^{2+}$  from 50 ppm to 2000 ppm  $Mg^{2+}$  and/or 50 ppm to 2000 ppm~~ substantially evenly distributed in the grain ~~and, and/or~~
- (iii) ~~one or more chelate complexing agents selected from the group consisting of hydroxycarboxylic acids, aminocarboxylic acids, aminophosphonic acids, phosphonocarboxylic acids, hydroxyphosphonic acids, alkali metal salts thereof, ammonium salts thereof, and magnesium salts thereof, and~~
- (iv) ~~waterglass~~ in an amount corresponding to 0.1 wt.% to 1 wt.%  $SiO_2$  substantially evenly distributed in the grain; and

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wherein the sodium percarbonate does not contain a magnesium salt in combination with a condensed phosphate, and wherein the granular sodium percarbonate has a TAM value of equal to or less than 8  $\mu\text{W/g}$  measured after 48 hours at 40° C.

Claim 9. (Previously presented) The granular sodium percarbonate according to claim 8, further comprising a single-layer or multilayer stabilising coating consisting of one or more hydrate-forming salts.

Claim 10. (Cancelled).

Claim 11. (Previously presented) The granular sodium percarbonate of claim 8, wherein the amount of waterglass corresponds to 0.1 wt.% to 0.5 wt.%  $\text{SiO}_2$ .

Claim 12. (Cancelled).

Claim 13. (Previously presented) The process according to claim 5, wherein 200 ppm to 1000 ppm of the chelate complexing agent is added.

Claim 14. (Previously presented) The process of claim 1, wherein the  $\text{SiO}_2/\text{Na}_2\text{O}$  module is from 1 to 2.

Claim 15. (Previously presented) The process of claim 1, wherein the amount of waterglass corresponds to 0.1 wt.% to 0.5 wt.%  $\text{SiO}_2$ .

Claim 16. (Currently Amended) The process of claim 7, wherein the aqueous sodium carbonate solution or sodium carbonate suspension has a sodium carbonate  $\text{Na}_2\text{CO}_3$  content of from 20 wt.% to 60 wt.% and the aqueous hydrogen peroxide solution has a concentration of from 30 wt.% to 75 wt.%.

Claim 17. (Currently Amended) The process of claim 16, wherein the aqueous sodium carbonate solution or sodium carbonate suspension has a sodium carbonate  $\text{Na}_2\text{CO}_3$  content of from 30 wt.% to 50 wt.%.

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Claim 18. (Previously presented) The granular sodium percarbonate of claim 8, wherein the TAM value is less than 7  $\mu$ W/g.

Claim 19. (Previously presented) The granular sodium percarbonate of claim 18, wherein the TAM value is from 4  $\mu$ W/g to 6  $\mu$ W/g.

Claim 20. (New) The process of claim 1, wherein the additive further comprises 50 to 2000 ppm of a chelate complexing agent selected from the group consisting of hydroxycarboxylic acids, aminocarboxylic acids, aminophosphonic acids, phosphonocarboxylic acids, hydroxyphosphonic acids, alkali metal salts thereof, ammonium salts thereof, and magnesium salts thereof; wherein the quantity of chelate complexing agent is based on the sodium percarbonate to be produced.

Claim 21. (New) The granular sodium percarbonate of claim 8, additionally comprising 50 to 2000 ppm of a chelate complexing agent selected from the group consisting of hydroxycarboxylic acids, aminocarboxylic acids, aminophosphonic acids, phosphonocarboxylic acids, hydroxyphosphonic acids, alkali metal salts thereof, ammonium salts thereof, and magnesium salts thereof.